Manufacturing process.

Furnace → Argon Oxygen Decarburation → Ladle Wire Injection → Continuous Casting → Cutting → Reheating Roughing Stand → Bars + Billets Mill → Combined mill → Wire-Rod Mill
Manufacturing process:

- Wire-Rod Mill
- Heat Treatment
- Pickling
- Heat Treatment
- Wire Drawing
- Wire Drawing
- Peeling / Turning
- Grinding
- Bars + Billets Mill
- Heat Treatment
- Turned Bars
- Smooth turned and polished bars
- Ground bars
- Billets
- Drawn bars
- Drawn Wire
- Wire Rod to customer
- Wire Rod to customer
Continuous Casting Blooms

- Semis, Black Bars
- Hot rolled bars
- Turned Bars
- Ground Bars
- Drawn Bars
- Drawn Wire
- Wire rod

Customers

Manufacturing process.
Stainless steel Long Products: Industrial chain

**Industrial Chain**

- Hot Production
- Consumption hot products
- Cold Production
- Cold finished Products

**Bar**

- Local HR Bars Producers
- HR Bars
- Cold finished bars & Drawn bars
- Others

**Wire**

- Local Wire rod Producers
- Wire rod
- Drawn wire
- Others

**Market**

- I W
- Market
- Integrated workshops
- Round Bars
- Square Bars
- Profiles Bars...

**Others**

- Parts
- Bolts
- Rebar...
- Round wire
- Square wire
- Profiles wire
- Bolts
- Screws
- Parts...