

Book of New Applications





### GENERAL INTRO Message from the Chairman of the ISSF Market Development Committee

One of the ultimate objectives for ISSF is to grow the market profitably. Since its creation in 1996, the Market Development Committee (MDC) has identified and driven various market development projects. The MDC also facilitates the exchange of good stainless steel marketing ideas between various markets around the world.

In 2006, the first ISSF Book of New Applications was published. Its purpose was to inspire and help stainless steel marketers to grow the market by learning from each other. Thanks to valuable support from ISSF members and Stainless Steel Development Associations (SSDAs) around the world, the book was produced in a very short time. It was published at the ISSF-10 Annual Conference in Louisville, USA.

Considering the success of this first publication, it has been decided to produce a new edition and to publish it at ISSF-11 in Kyoto, Japan. The overall objective is again to promote the usage of stainless steel in new applications, with the aim to have a balance regarding geography, sectors, grades, surfaces, and products. It has also been decided that 'new' means 'new to the local market'. Therefore, not all of the applications are brand new to all readers.

The task of preparing the second Book of New Applications was given to an ISSF Stainless Steel Fellow from China, Ivy Zhang (Yizhong Zhang) from the Research Institute of Baoshan Iron & Steel Co., Ltd in Shanghai. Ivy has spent six months in Brussels working hard to develop this second ISSF Book of New Applications, which you now hold.

As you will see, there are applications from most sectors of the market. Most geographical parts of the world are also represented, making the book of New Applications truly balanced and global. I would like to thank Ivy and all of the ISSF members who contributed to this Book of New Applications. I sincerely hope that this will help you, and us, to grow the market profitably.

#### JEAN-YVES GILET

EXECUTIVE VICE PRESIDENT ARCELOR MITTAL CEO ARCELOR MITTAL STAINLESS

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### GENERAL INTRO Long Products

Stainless steel long products (SSLP) are used in many applications around the world. There are a large number of SSLP grades which make it possible to utilise stainless steel wherever a long product is required. At the end of their life, all SSLP can be completely recycled.

It is also very easy to manufacture SSLP. Improvements in the processing properties of stainless steel have made SSLP easier to use than ever before.

SSLP can be formed through melting, cold drawing, cold hardening, forming, forging and machining. Austenitic, ferritic, martensitic, and duplex grades of SSLP are available.

SSLP are used extensively in the building and construction industry. Their resistance to corrosion, fire and seismic activity make them an ideal material for this market. SSLP have a high aesthetic value and are nice to touch, making them ideal for building fittings. The following images show some typical applications for SSLP in the building and construction industry.





### GENERAL INTRO The four types of stainless steel

### AUSTENITIC

Austenitic stainless steels contain a significant amount of chromium, and sufficient nickel or manganese to 'stabilise' the 'austenite' microstructure that gives these steels good formability and ductility (and makes them non-magnetic). A typical composition is 18% chromium and 8% nickel, as found in the popular '304' grade – to use the American Iron and Steel Institute (AISI) designation. Austenitic grades can be highly durable and corrosion resistant and have high ductility, low yield stress, relatively high tensile strength and good weldability. They have a very wide range of uses.

### FERRITIC

Ferritic stainless steels have properties similar to those of mild steel but show better corrosion resistance. Most common are 11% and 16% chromium-containing grades – the former used mostly in vehicle exhaust systems and the latter mostly in cooking utensils, washing machines and indoor architecture.

#### AUSTENITIC-FERRITIC (DUPLEX)

These stainless steels, which contain high chromium and some nickel, have a roughly 50% ferritic, 50% austenitic microstructure. They are mostly used in the process industry and in seawater applications.

### MARTENSITIC

Like ferritic grades, martensitic grades contain 12% -16% chromium. However, they have higher carbon content and are subjected to specific heat treatments during production, making them very hard and strong. They are used in applications such as turbine blades, cutlery and razor blades.

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## general intro Surfaces

Surface finishing treatments applied to stainless steels can take many forms. The main surface finishes are described below.

Description	ASTM	EN 10088-2	Notes
Hot rolled	1	1E/1D	A comparatively rough, dull surface produced by hot rolling to the specified thickness, followed by annealing and descaling.
Cold rolled	2D	2D	A dull, cold rolled finish produced by cold rolling to the specified thickness, followed by annealing and descaling. May also be achieved by a final light pass on dull rolls.
Cold rolled	2B	2B	A bright, cold rolled finish commonly produced in the same way as the 2D finish, except that the annealed and descaled sheet receives a final cold roll pass on polished rolls. This is a general-purpose cold rolled finish and is more readily polished than 1 or 2D.
Bright Annealed	BA	2R	BA finish produced by performing bright annealing in inert atmosphere after cold- rolling and light cold rolling. Smoother and brighter than 2B.
Brushed or dull polished	No. 4	1J/2J	A general-purpose bright polished finish obtained by finishing with a 120-150 mesh abrasive, following initial grinding with coarser abrasives.
Satin polished (matt)	No. 6	1K/2K	A soft satin finish having lower reflectivity than brushed (or dull polished) finish. It is produced by Tampico brushed (or dull polished) finish, using a medium abrasive.
Bright polished (mirror)	No. 8	1P/2P	The most reflective finish commonly produced. It is obtained by polishing with successively finer abrasives then buffing with a very fine buffing compound. The surface is essentially free of grit lines caused by preliminary grinding operations.
Electropolished surfaces	-	-	This surface produced by electrolysing in electrolytic solution. This electrochemical process improves the surface finish by removing the peaks of irregular surface.

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(NB: the above table is not official and should be used only as a guide)

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### ART

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	Stainless steel pillar	12



### <sup>акт</sup> Mural

This coloured mural depicts the great importance of biotechnology in human life today. The mural is installed in the offices of Biocon India in Hebbagodi. Approximately one tonne of stainless steel was used.

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LOCATION/ENVIRONMENT BANGALORE, INDIA/INDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS POLISHING AND PAINTING GRADE 304 SURFACE POLISHED AND PAINTED COMPETING MATERIAL DATE OF COMPLETION 2005 MANUFACTURING COMPANY ARTIST YUSUF ARAKKAL MATERIAL SUPPLIER SALEM STEEL PLANT SOURCE OF INFORMATION ISSDA REMARKS THE MURAL MEASURES 5.1 × 9.1 M.



### акт Sculpture

This six-metre tall sculpture depicts the great importance of biotechnology in human life today. The sculpture is located outside the offices of Biocon India in Hebbagodi. Approximately 1.8 tonnes of stainless steel was used.

LOCATION/ENVIRONMENT BANGALORE, INDIA/OUTDOOR PRODUCT HOT ROLLED STAINLESS STEEL PLATE FABRICATION PROCESS SCULPTING AND WELDING GRADE 304 SURFACE HAMMERED AND WELDED COMPETING MATERIAL CARBON STEEL DATE OF COMPLETION 2005 MANUFACTURING COMPANY ARTIST YUSUF ARAKKAL MATERIAL SUPPLIER SALEM STEEL PLANT SOURCE OF INFORMATION ISSDA REMARKS



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### ART Saint Joseph statue

This statue of Saint Joseph is made of stainless steel scrap and is 10 meters high.





LOCATION/ENVIRONMENT RIBEIRÃO PIRES, BRAZIL/OUTDOOR PRODUCT STAINLESS SHEETS AND TUBES FABRICATION PROCESS CUTTING, BENDING AND WELDING GRADE 300 SERIES SURFACE SEVERAL COMPETING MATERIAL DATE OF COMPLETION 2006 MANUFACTURING COMPANY SCULPTOR LÚCIO BITTENCOURT MATERIAL SUPPLIER INOXTUBOS SOURCE OF INFORMATION NÚCLEO INOX REMARKS SAINT JOSEPH IS THE PATRON SAINT OF RIBEIRÃO PIRES, BRAZIL.



### акт Artwork (Narita Airport)

Stainless steel art is widely used as decoration at Narita International Airport in Japan.

LOCATION/ENVIRONMENT JAPAN/INDOORPRODUCT COLD ROLLED STAINLESS STEEL SHEETFABRICATION PROCESS COLOUR, ETCHING AND PERFORATIONGRADE 304 CSPSURFACE BA AND SPATTERING (INSIDE), BA HALF ETCHING AND SPATTERING (OUTSIDE)COMPETING MATERIAL NICKELDATE OF COMPLETION 2006MANUFACTURING COMPANY SANWA TAJIMAMATERIAL SUPPLIER NISSHIN STEEL/TSUKIBOSHI ARTSOURCE OF INFORMATION NISSHIN STEELREMARKSDESIGNER NA0YA SAKAGAMI

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### ART Stainless steel pillar

This is one of the seven stainless steel pillars for the Geeta Mandir Hindu temple in Washington. Grade 316 was used to make these artistic pillars. Each pillar is 2.1 m high and 30 cm in diameter. Approximately 108 kg of stainless steel was used for each pillar.

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LOCATION/ENVIRONMENT INDIA/OUTDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS SPINNING, WELDING, CASTING GRADE 316 SURFACE MIRROR AND BA DATE OF COMPLETION 2005 MANUFACTURING COMPANY RUBY STEEL MATERIAL SUPPLIER JINDAL STAINLESS SOURCE OF INFORMATION ISSDA REMARKS

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### Αυτοмοτινε

- Conti Support Ring
- Exhaust system

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### AUTOMOTIVE Conti Support Ring

The Conti Support Ring ensures safety and mobility in the event of a flat tyre. The ring is mounted on a normal wheel rim, together with a conventional tyre. Under normal driving conditions, comfort is not affected.

If there is a loss of tyre pressure (for example, a puncture) the car can still be controlled and can be driven for up to 200 km at a maximum speed of 80 km/hour. The support ring is suitable for use in winter conditions where de-icing salts have been used. Four support rings weigh less than one spare tyre.

The proprietary stainless steel grade used for this application has excellent plasticity and formability.



LOCATION/ENVIRONMENT GERMANY/OUTDOOR PRODUCT COLD ROLLED STAINLESS STEEL STRIP FABRICATION PROCESS PROPRIETARY FORMING PROCESS IN COMBINATION WITH LASER WELDING GRADE PROPRIETARY GRADE WITH A TENSILE STRENGTH OF UP TO 900 N/MM<sup>2</sup> SURFACE POLISHED COMPETING MATERIAL PRODUCT NOT AVAILABLE IN OTHER MATERIALS DATE OF COMPLETION 2005 MANUFACTURING COMPANY CONTINENTAL MATERIAL SUPPLIER SOURCE OF INFORMATION EURO INOX, STAHL-INFORMATIONS-ZENTRUM REMARKS THE CONTI SUPPORT RING RECEIVED THIRD PRIZE IN THE STEEL PRODUCTS CATEGORY OF THE 2006 GERMAN STEEL INNOVATIONS AWARD.



### AUTOMOTIVE Exhaust system

TISCO has designed an exhaust system made of grade 409L. The exhaust system is being used on the Jetta automobile which is made in China.

LOCATION/ENVIRONMENT CHINA/OUTDOOR PRODUCT STAINLESS STEEL TUBE FABRICATION PROCESS WELDING GRADE 409L (11CR-TI) SURFACE 2B/2D COMPETING MATERIAL CARBON STEEL AND ALUMINIUM DATE OF COMPLETION 2005 MANUFACTURING COMPANY CHANGCHUN FOJIYA EXHAUST SYSTEM CORPORATION MATERIAL SUPPLIER TAIYUAN IRON AND STEEL (GROUP) CO. (TISCO) SOURCE OF INFORMATION TISCO REMARKS - 17 -



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### BUILDING AND CONSTRUCTION Copper-coated stainless steel roofing sheet

In some regions of the world there is a strong tradition of using copper in roofing and roof drainage. With current raw material prices, stainless steel is often a more budget-friendly solution than copper. Copper-coated stainless steel provides the aesthetics of copper with the technical and cost benefits of stainless steel.

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LOCATION/ENVIRONMENT AUSTRIA/OUTDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET (0.4 OR 0.5 MM) FABRICATION PROCESS ELECTROLYTIC COATING GRADE 304 OR 439 SURFACE ELECTROLYTICALLY COATED COMPETING MATERIAL COPPER DATE OF COMPLETION 2005 MANUFACTURING COMPANY ROOFINOX INTERNATIONAL (WWW.ROOFINOX.COM) MATERIAL SUPPLIER SOURCE OF INFORMATION EURO INOX REMARKS



### BUILDING AND CONSTRUCTION Marion Island research centre

The site is on a remote volcanic island, 1,200 km south-east of Cape Town. It is accessible only by barge or helicopter. The surface area available for construction is covered by muddy mire with a depth of between 1 and 25 m.

Specially-designed mini-piling rigs were used to install over 2.5 km of 102 mm diameter 3Cr12 piles. Grade 3Cr12 stainless steel was selected for the pilings as it could perform adequately in the prevailing conditions.

Grades 304 and 316 stainless steel were used for the balustrades and external fittings. This will ensure the long-term performance of the structure on the remote and rainy island.

LOCATION/ENVIRONMENT MARION ISLAND, SOUTH AFRICA/OUTDOOR PRODUCT STAINLESS STEEL TUBE AND PLATE FBRICATION PROCESS FABRICATED BEAMS GRADE 3CR12, 304 AND 316 SURFACE 2B AND ASTM 1 COMPETING MATERIAL GALVANISED CARBON STEEL DATE OF COMPLETION GRADE 3CR12 PILING COMPLETED IN NOVEMBER 2005. REMAINING STRUCTURE STILL UNDER CONSTRUCTION. MANUFACTURING COMPANY PETREL ENGINEERING MATERIAL SUPPLIER COLUMBUS STAINLESS, BARLOWORLD ROBOR TUBE, TRIDENT MIDRAND STEEL SOURCE OF INFORMATION SASSDA REMARKS THE CURRENT RESEARCH BASE ON MARION ISLAND HAS EVOLVED REACTIVELY OVER 54 YEARS, AS DEMAND DICTATED. THE LONG TIME SPAN HAS RESULTED IN THE USE OF VARIOUS BUILDING TECHNOLOGIES IN THE CONSTRUCTION

OF THE FOUNDATIONS, BASE STRUCTURES, WALLS, ROOFS AND INTERNAL FINISHES.

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### BUILDING AND CONSTRUCTION Pyongyang Ryukyung Jungjuyoung Gymnasium

Pyongyang Gymnasium uses a dome-type roof construction. Fan-shaped sheets of stainless steel, 50 m long, are used from the ridge of the roof to the eaves.



LOCATION/ENVIRONMENT PYONGYANG, NORTH KOREA/OUTDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET (0.4 MM) FABRICATION PROCESS COLD FORMING, SEAM WELDING GRADE ST5445M (26CR-2MO) SURFACE DULL FINISH COMPETING MATERIAL ALUMINIUM DATE OF COMPLETION 2003 MANUFACTURING COMPANY HANLIM E&C MATERIAL SUPPLIER POSCO SOURCE OF INFORMATION KOSA REMARKS CONSTRUCTION BEGAN IN 2002. THE BUILDING WAS DESIGNED BY HYUNDAI CONSTRUCTION.



### BUILDING AND CONSTRUCTION Samsung Museum of Art (Leeum)

The external walls of the Samsung Museum of Art (Leeum) are finished with stainless steel, giving the museum a modern image. Panels of 5 mm stainless steel and 25 mm stainless steel curtain-walls are used.

LOCATION/ENVIRONMENT SEOUL, SOUTH KOREA/OUTDOOR PRODUCT STAINLESS STEEL PLATE (5 MM AND 25 MM) FABRICATION PROCESS WELDING GRADE 304 SURFACE 0XIDISED BLACK FINISH COMPETING MATERIAL CARBON STEEL DATE OF COMPLETION 2004 MANUFACTURING COMPANY HANLIM E&C MATERIAL SUPPLIER POSCO SOURCE OF INFORMATION KOSA REMARKS THE PANELS ARE CONNECTED WITH BUTT JOINTS. THE CURTAIN WALL PANELS ARE WELDED TOGETHER. THE BUILDING WAS DESIGNED BY ATELIERS JEAN NOUVEL. CONSTRUCTION BEGAN IN 2003. - 23 -





### BUILDING AND CONSTRUCTION Stainless steel panels

Stainless steel was chosen for the exterior of VIVO's new Rio de Janeiro branch office. Stainless was chosen to reflect the colours and landscape around the building and to give it a high-tech appearance.

The building has three floors with a total area of more than 42,000 square metres. It is located three kilometres from the coast and near busy roads.



LOCATION/ENVIRONMENT RIO DE JANEIRO, BRAZIL/OUTDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET (TOTAL OF 70 TONNES) FABRICATION PROCESS FORMING AND BOLTED ASSEMBLY GRADE AISI 444 (STRAIGHT PANELS) AND AISI 316 (CURVED PANELS) SURFACE SKIN PASS OR N5 SATIN FINISHING ON THE FLAT PANELS (N5 IS SIMILAR TO ASTM NO. 4 FOLLOWED BY A SKINPASS WITH BRIGHT ROLLS.) BUFFING BRIGHT OR NO. 7 ON THE CURVED PANELS COMPETING MATERIAL SEVERAL, MAINLY ALUMINIUM DATE OF COMPLETION JANUARY 2006 MANUFACTURING COMPANY CONSTRUTRA WALTER TORRE JUNIOR MATERIAL SUPPLIER ACESITA SOURCE OF INFORMATION NÚCLEO INOX REMARKS THE IMAGES SHOW THE STAINLESS STEEL AND GLASS BUILDING FACADE AND A DETAIL OF THE PLAIN AND CURVED FACADE PANELS



### BUILDING AND CONSTRUCTION Rainsky E

The RainSky E shower combines an overhead shower, body shower, rain curtain and fog jets. An integrated light illuminates the water. Different shower settings can be selected through a minimalist control panel. For example, a rain-like release of water can be combined with programmed temperature variations, mist and perfume. The shower is designed to be a key feature in the interior design.

LOCATION/ENVIRONMENT GERMANY/INDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS GRADE 304 SURFACE MANUALLY POLISHED OR BRUSHED COMPETING MATERIAL NO SIMILAR PRODUCTS IN OTHER MATERIALS DATE OF COMPLETION 2006 MANUFACTURING COMPANY DORNBRACHT MATERIAL SUPPLIER SOURCE OF INFORMATION EURO INOX, STAHL-INFORMATIONS-ZENTRUM REMARKS THE RAINSKY E WON FIRST PRIZE IN THE STEEL DESIGN CATEGORY OF THE 2006 GERMAN STEEL INNOVATIONS AWARD. THE SHOWER WAS DESIGNED BY SIEGER DESIGN OF SASSENBERG, GERMANY. - 25 -





### $\begin{array}{c} {}_{\text{Building and construction}} \\ {Mediamesh}^{\texttt{R}} \end{array}$

Mediamesh<sup>®</sup> is a woven metal screen with integrated light emitting diodes (LEDs) that turns external stainless steel finishes into a media system. Depending on the density of the mesh, various image resolutions can be achieved, even up to video quality. Each pixel consists of three LEDs (one red, one green and one blue).

The system is best viewed at a distance of 100 to 300 m. However, large facades can be used as a video screen and viewed at distances of up to 5 km.



LOCATION/ENVIRONMENT GERMANY/OUTDOOR PRODUCT STAINLESS STEEL WIRE AND TUBE FABRICATION PROCESS WEAVING GRADE SURFACE COMPETING MATERIAL NO SIMILAR PRODUCT IN OTHER MATERIALS DATE OF COMPLETION 2006 MANUFACTURING COMPANY GKD METAL FABRICS MATERIAL SUPPLIER SOURCE OF INFORMATION EURO INOX, STAHL-INFORMATIONS-ZENTRUM



### BUILDING AND CONSTRUCTION Protective wall rail

In buildings such as hospitals or food processing plants, high quality decorative or functional wall surfaces need to be protected from accidental damage. Stainless steel was selected for a new series of protective rails because of its mechanical strength and ease of cleaning in environments where hygiene is important.

LOCATION/ENVIRONMENT SPAIN/INDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS CUTTING AND BENDING GRADE 304 SURFACE 2B COMPETING MATERIAL ALUMINIUM DATE OF COMPLETION FEBRUARY 2005 MANUFACTURING COMPANY INOXMOBEL (WWW.INOXMOBEL.ES) MATERIAL SUPPLIER ACERINOX SOURCE OF INFORMATION EURO INOX, CEDINOX REMARKS - 27 -



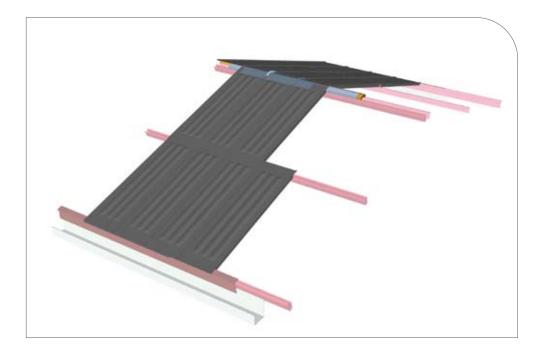


### BUILDING AND CONSTRUCTION Stretch stainless steel waste bin

Public waste bins must be decorative, cost-effective, corrosion resistant, mechanically resistant, fire resistant and easy to clean. There is a new type of waste bin made from stainless steel stretchmetal. The stretching process makes the austenitic stainless steel work-harden and ensures outstanding mechanical resistance despite its low weight.



LOCATION/ENVIRONMENT SPAIN/OUTDOOR PRODUCT STAINLESS STEEL WIRE AND COLD-ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS STETCHING GRADE 304 OR 316 SURFACE THE LID IS MADE FROM SANDED STAINLESS STEEL. THE BODY IS MADE OF ELECTRO-POLISHED STRETCH STAINLESS STEEL. COMPETING MATERIAL GALVANISED CARBON STEEL, PLASTICS, CONCRETE. DATE OF COMPLETION 2005 MANUFACTURING COMPANY SANTA & COLE (WWW.SANTACOLE.COM) MATERIAL SUPPLIER ACERINOX SOURCE OF INFORMATION EURO INOX, CEDINOX REMARKS



### BUILDING AND CONSTRUCTION Organically coated solar panels

These self-supporting stainless steel solar panels are a sandwich of two stainless steel sheets. The centre of the sandwich contains thermal insulation and the primary path for the circulation of water. The system makes a conventional supporting roof redundant. This makes the generation of solar thermal energy particularly cost-effective.

In contrast to other products, the selective layer is provided by a high absorption organic coating. The coating maximises use of diffuse light and works well even if the orientation of the roof is not optimal.

LOCATION/ENVIRONMENT SPAIN/OUTDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS DEEP DRAWING, ORGANIC COATING GRADE DEPENDANT ON ATMOSPHERIC CONDITIONS SURFACE 2B COMPETING MATERIAL ZINC, COPPER, ALUMINIUM DATE OF COMPLETION FEBRUARY 2005 MANUFACTURING COMPANY INVENTAR Y CONSTRUIR MATERIAL SUPPLIER ACERINOX SOURCE OF INFORMATION EURO INOX, CEDINOX REMARKS - 29 -





# BUILDING AND CONSTRUCTION Underpass handrails

The mall on Kievskaya Square in Moscow uses stainless steel for most of its external fittings including handrails. The mall is the largest in Europe. Stainless steel is the most practical material because of its aesthetics and corrosion resistance.

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LOCATION/ENVIRONMENT RUSSIA/OUTDOOR PRODUCT STAINLESS STEEL PIPE FABRICATION PROCESS WELDING GRADE AISI 304 SURFACE POLISHING COMPETING MATERIAL CARBON STEEL DATE OF COMPLETION FEBRUARY 2007 MANUFACTURING COMPANY MATERIAL SUPPLIER SOURCE OF INFORMATION USSA REMARKS



### BUILDING AND CONSTRUCTION Metro barriers

A renovation programme at Moscow's famous metro stations is replacing aluminium fixtures with longer-lasting stainless steel. Stainless steel is the ideal material for public spaces because of its strength and its ability to look good under continuous use in public spaces.

I OCATION/ENVIRONMENT MOSCOW, RUSSIA/OUTDOOR PRODUCT STAINLESS STEEL SHEET FABRICATION PROCESS BENDING GRADE AISI 304 SURFACE POLISHING COMPETING MATERIAL CARBON STEEL AND ALUMINIUM DATE OF COMPLETION FEBRUARY 2007 MANUFACTURING COMPANY THYSSENKRUPP MATERIAL SUPPLIER THYSSENKRUPP SOURCE OF INFORMATION USSA REMARKS - 31 -





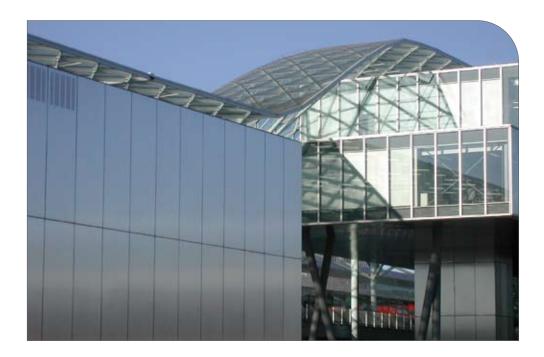
## BUILDING AND CONSTRUCTION Escalator

Stainless steel is indispensable for busy public places. It reflects the light and makes the location look clean and inviting. A new generation of stainless steel escalators is being installed in malls and supermarkets around Russia.

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LOCATION/ENVIRONMENT RUSSIA/INDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS BENDING SRADE AISI 304 SURFACE POLISHING COMPETING MATERIAL CARBON STEEL AND ALUMINIUM DATE OF COMPLETION FEBRUARY 2007 MANUFACTURING COMPANY THYSSENKRUPP MATERIAL SUPPLIER THYSSENKRUPP SOURCE OF INFORMATION USSA REMARKS



### BUILDING AND CONSTRUCTION New Milan Fair Complex

The New Milan Fair Complex (Nuovo Sistema Fiera Milano) is an exhibition centre built on a 200-hectare site. Stainless steel was used in a multitude of different locations throughout the complex, including the platforms of the underground station that connects the complex with Milan.

The most impressive aspect of the project is the spectacular mirror effect of the stainless steel. It reflects the most striking architectural parts of the building.

LOCATION/ENVIRONMENT MILAN, ITALY/OUTDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEETS AND STRIP FABRICATION PROCESS PREASSEMBLED GRADE EN 1.4401 (AISI 316) SURFACE BA FINISH, SATIN FINISHED WITH 220 GRAINS COMPETING MATERIAL PAINTED STEEL DATE OF COMPLETION SEPTEMBER 2005 MANUFACTURING COMPANY STAINLESS STEEL CLAD PANELS: PERMASTEELISA MATERIAL SUPPLIER TERNINOX SOURCE OF INFORMATION EURO INOX, CENTRO INOX REMARKS THE NEW MILAN FAIR WAS DESIGNED BY WELL-KNOWN ARCHITECT MASSIMILIANO FUKSAS. THE CONSTRUCTION PROJECT WAS UNDERTAKEN BY STUDIO ALTIERI. STRUCTURAL ENGINEERING WAS PROVIDED BY STUDIO MARZULLO. - 33 -





### BUILDING AND CONSTRUCTION LitterShark Protectus

The LitterShark Protectus is an explosion-resistant waste bin. The bin is welded from 5 mm stainless steel and reinforced with stainless steel ropes. If a bomb is set off in the bin, the detonation force is directed upwards instead of sideways. This makes it much less likely that there will be serious injury to bystanders or damage to nearby property. The bin is ideal for use in cities where security is a concern.

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LOCATION/ENVIRONMENT SWITZERLAND/OUTDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS WELDING GRADE 304 SURFACE SATIN FINISH COMPETING MATERIAL NO SIMILAR PRODUCTS IN OTHER MATERIALS DATE OF COMPLETION 2006 MANUFACTURING COMPANY BRÜCO SWISS (WWW.BRUCO.CH) MATERIAL SUPPLIER SOURCE OF INFORMATION EURO INOX; SWISS INOX REMARKS THE BIN WAS DESIGNED BY WERNER ZEMP. THE BIN RECEIVED THE 2006 INTERNATIONAL RED DOT AWARD FOR OUT-STANDING INDUSTRIAL DESIGN.



# $\begin{array}{c} \texttt{Building and construction}\\ \mathsf{Stratobel}^{\texttt{R}} \end{array}$

Stratobel<sup>®</sup> EVA Creation Inoxia is a laminated pane consisting of 0.5 mm perforated stainless steel sealed between two layers of tempered glass. This material combination is possible because the ferritic stainless steel and the glass have identical thermal expansion coefficients. This 'sandwich' has an exceptional rigidity and requires little maintenance. It can be used for external and internal solar shading, parapet fillings and street furniture. The maximum panel size is 1,250 x 6,000 mm.

LOCATION/ENVIRONMENT FRANCE/OUTDOOR OR INDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS PERFORATION, LAMINATION WITH GLASS GRADE 430 SURFACE 2R MECHANICALLY MIRROR POLISHED COMPETING MATERIAL SCREEN-PRINTED GLASS, TEXTILE FABRICS DATE OF COMPLETION 2006 MANUFACTURING COMPANY GLAVERBEL MATERIAL SUPPLIER UGINE & ALZ SOURCE OF INFORMATION EURO INOX; GLAVERBEL REMARKS THE IMAGES SHOW THE PANEL IN USE ON THE ECOLE NORMALE SUPERIEURE, IN PARIS, FRANCE. THE BUILDING IS OWNED BY THE REGION ILE DE FRANCE. THE ARCHITECT WAS PHILIPPE GAZEAU. - 35 -





# BUILDING AND CONSTRUCTION Terne-coated roofing sheet for facades

The Frenchgate Interchange project demonstrates innovative use of stainless steel roofing material in facades. The panels are just 0.5 mm thick. To avoid glare and to mimic the appearance of lead, terne-coated Uginox AME was used. The surface weathers over time, developing a decorative patina. This patina does not affect the intrinsic corrosion-resistance of the stainless steel.

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LOCATION/ENVIRONMENT DONCASTER, UNITED KINGDOM/OUTDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS ANGLED VERTICAL STANDING SEAM GRADE 316 SURFACE TIN COATED COMPETING MATERIAL ZINC, LEAD DATE OF COMPLETION 2006 MANUFACTURING COMPANY COVERITE MATERIAL SUPPLIER UGINE & ALZ SOURCE OF INFORMATION EURO INOX REMARKS THE FRENCHGATE INTERCHANGE WAS DESIGNED BY CAREY JONES ARCHITECTS.

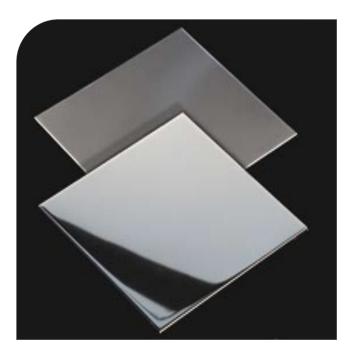


# BUILDING AND CONSTRUCTION Entrance gate to the Japanese National Museum of Art

The gateway to the National Museum of Art is designed to express the vitality of bamboo and the progress and growth of modern art. The structural material is stainless steel, which is equivalent or superior to carbon steel in load-bearing. Stainless steel is also highly durable and can be welded on-site. A photo-catalytic coating has been applied to highlight the clean appearance of stainless steel. The gate serves not only as the symbol of the museum but also as the entrance gate to the local community.

LOCATION/ENVIRONMENT OSAKA, JAPAN/OUTDOOR PRODUCT STAINLESS STEEL PIPE FABRICATION PROCESS BENDING, WELDING GRADE 304 SURFACE 2B COMPETING MATERIAL DATE OF COMPLETION 2004 MANUFACTURING COMPANY JST MATERIAL SUPPLIER NISSHIN STEEL SOURCE OF INFORMATION JSSA REMARKS DESIGNER CESAR PELLI AND ASSOCIATES, JAPAN - 37 -





# BUILDING AND CONSTRUCTION Kitchen tiles

Cladding materials must be durable and easy to clean and maintain. Mozaik tiles, with their metallic finish, fit perfectly with contemporary architecture. The tiles can be used on walls, floors, leisure areas, and in mosaics.

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LOCATION/ENVIRONMENT BRAZIL/INDOOR
PRODUCT COLD ROLLED STAINLESS STEEL SHEET
FABRICATION PROCESS DRAWING
GRADE AISI 304
SURFACE N7 (BUFFING BRIGHT), N5 (SIMILAR TO ASTM NO. 4 FOLLOWED BY A SKINPASS WITH BRIGHT ROLLS), 2B,
MICRO-TEXTURE AND ELECTRO-COLOURED
COMPETING MATERIAL CLADDING MATERIALS SUCH AS CERAMIC TILES, GLASS, ALUMINIUM, AND NATURAL STONE
DATE OF COMPLETION JANUARY 2006
MANUFACTURING COMPANY MOZAIK
MATERIAL SUPPLIER ACESITA
SOURCE OF INFORMATION NÚCLEO INOX
REMARKS THE TILES CAN BE LAID WITH STANDARD TILE MORTAR.

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#### C O O K W A R E

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Cutlery	44
<ul> <li>Ferritic stainless steel pots and pans</li> </ul>	45



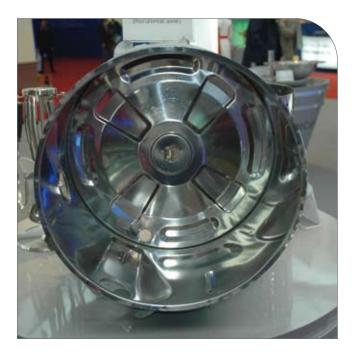
# cookware Lunch box

The stainless steel lunch box is used to store food and then re-heat it in a steamer. Traditionally lunch boxes are made of aluminium. However, aluminium is more fragile than stainless steel and more difficult to clean. Using stainless steel avoids these problems.

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LOCATION/ENVIRONMENT TAIWAN, CHINA/INDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS FORMING GRADE SUS 304 SURFACE 2B COMPETING MATERIAL ALUMINIUM DATE OF COMPLETION 2005 MANUFACTURING COMPANY DA-CAI STAINLESS MATERIAL SUPPLIER YUSCO SOURCE OF INFORMATION YUSCO REMARKS THE FASTENER USES COPPER PLATING WITH CHROMIUM



# COOKWARE Stainless steel boiler

Many manufacturers are urgently looking for a grade of steel to replace the nickel-containing 304 grade. Grade 436L is a good solution. It contains some titanium and molybdenum, has excellent corrosion-resistance, highly effective thermal-conductivity and magnetic conductivity. Grade 436L contains some nickel.

LOCATION/ENVIRONMENT CHINA/INDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS PRESSING, STRETCHING AND POLISHING GRADE 436L (17CR-MO) SURFACE 2B COMPETING MATERIAL 304 DATE OF COMPLETION JANUARY 2006 MANUFACTURING COMPANY MATERIAL SUPPLIER TAIYUAN IRON AND STEEL (GROUP) CO. (TISCO) SOURCE OF INFORMATION TISCO REMARKS THIS PRODUCT IS STILL IN THE TESTING PHASE OF DEVELOPMENT - 43 -





# cookware Cutlery

Stainless steel grade 2Cr13 is made by TISCO and used in the cookware sector. The grade is used extensively for cutlery which is used locally in China and exported overseas.

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LOCATION/ENVIRONMENT CHINA/INDOOR PRODUCT STAINLESS STEEL WIRE AND ROD FABRICATION PROCESS PRESSING AND POLISHING GRADE 2B SURFACE COMPETING MATERIAL CARBON STEEL DATE OF COMPLETION MAY 2005 MANUFACTURING COMPANY TIANJIN DISHWARE MANUFACTURER MATERIAL SUPPLIER TAIYUAN IRON AND STEEL (GROUP) CO. (TISCO) SOURCE OF INFORMATION TISCO REMARKS



# COOKWARE Ferritic stainless steel pots and pans

The ferritic grade of stainless steel used in these pots has a low cost. It is a basic but highly efficient material.

LOCATION/ENVIRONMENT ITALY/INDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEETS AND STRIP FABRICATION PROCESS DRAWING GRADE AISI 430 [EN 1.4016] SURFACE 2B COMPETING MATERIAL ALUMINIUM, TIN-COATED COPPER DATE OF COMPLETION JANUARY 2006 MANUFACTURING COMPANY STEEL PAN MATERIAL SUPPLIER MORE INFORMATION EURO INOX, CENTRO INOX REMARKS - 45 -



# 

#### ELECTRICAL MACHINERY OR EQUIPMENT

Electrical room and control cabin	48
Microwave oven exterior	49
Washing machine drum	50
Mobile telephone	51
Tube-type optical fibre unit	52



# ELECTRICAL MACHINERY OR EQUIPMENT Electrical room and control cabin

Electrical rooms and control cabins have traditionally been made of carbon steel. This type of structure is often used in dusty, humid and harsh environments. In these conditions, carbon steel often suffers from severe external corrosion.

Because of its well-known corrosion resistance, stainless steel offers a solution for this type of structure. The cabins are used to control two pieces of equipment that transport iron ore at CVRD's facility at Tubarão Harbour.



LOCATION/ENVIRONMENT VITÓRIA BRAZIL/OUTDOOR PRODUCT STAINLESS STEEL TUBE FABRICATION PROCESS CONFORMATION AND BOLTED ASSEMBLING GRADE AISI 304 (1 TO 3 MM WALL THICKNESS) SURFACE BRUSHED COMPETING MATERIAL GALVANISED STRUCTURAL CARBON STEEL DATE OF COMPLETION NOVEMBER 2006 MANUFACTURING COMPANY THYSSENKRUPP AND COMISA MATERIAL SUPPLIER ACESITA SOURCE OF INFORMATION NÚCLEO INOX REMARKS STRUCTURAL COLUMNS AND BEAMS MADE OF 80 MM SQUARE TUBES (AISI 304, WALL THICKNESS OF 3 MM). TOTAL



# electrical machinery or equipment Microwave oven exterior

The outer panel of this microwave uses grade 430D stainless steel. The grade is ideal for use in the pressing phase of production.

LOCATION/ENVIRONMENT CHINA/INDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS PRESSING, WELDING AND FASTENING GRADE 430D SURFACE 2B\2BB COMPETING MATERIAL 430 DATE OF COMPLETION JANUARY 2006 MANUFACTURING COMPANY GLANZ GROUP COMPANY MATERIAL SUPPLIER TAIYUAN IRON AND STEEL (GROUP) CO. (TISCO) SOURCE OF INFORMATION TISCO REMARKS - 49 -





# ELECTRICAL MACHINERY OR EQUIPMENT Washing machine drum

This washing machine drum is made from grade 430D stainless steel. The grade has the durability required from this application and is ideal for use in the pressing process used to create the drum.

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LOCATION/ENVIRONMENT CHINA/INDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS PRESSING, WELDING AND FASTENING GRADE 430D SURFACE 2B\2BB COMPETING MATERIAL 430 DATE OF COMPLETION JANUARY 2006 MANUFACTURING COMPANY TSINGDAO HAIR GROUP MATERIAL SUPPLIER TAIYUAN IRON AND STEEL (GROUP) CO. (TISCO) SOURCE OF INFORMATION TISCO REMARKS

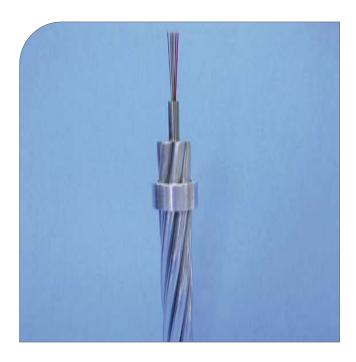


# electrical machinery or equipment Mobile telephone

Stainless steel adds a sophisticated appearance and beautiful surfaces to an everyday object such as a mobile telephone. The stainless steel also has superior mechanical resistance and never peels because no coating is applied.

I OCATION/ENVIRONMENT SOUTH KOREA/OUTDOOR AND INDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS BENDING GRADE STS304 SURFACE ASTM NO. 4 COMPETING MATERIAL PLASTIC DATE OF COMPLETION OCTOBER 2006 MANUFACTURING COMPANY LG ELECTRONICS MATERIAL SUPPLIER SOURCE OF INFORMATION KOSA REMARKS

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# ELECTRICAL MACHINERY OR EQUIPMENT Tube-type optical fibre unit

In conventional optic overhead ground wire units, aluminium tubes were used to house optical fibres. Switching the tube material to stainless steel has enhanced the reliability of the unit. Because stainless steel tubes have higher crush resistance than their aluminium counterparts, the wall thickness can be lower. This allows the density of optical fibres to be increased. The diameter of the stainless steel unit remains the same as its aluminium counterpart.

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LOCATION/ENVIRONMENT JAPAN/OUTDOOR AND INDOOR PRODUCT STAINLESS TUBE-TYPE COMPOSITE FIBRE OPGW FABRICATION PROCESS COLD ROLL FORMING, WELDING, TUBE DRAWING GRADE 304 SURFACE COMPETING MATERIAL ALUMINIUM DATE OF COMPLETION MANUFACTURING COMPANY VARIOUS ELECTRIC WIRE MANUFACTURERS MATERIAL SUPPLIER NISSHIN STEEL/NIPPON KINZOKU SOURCE OF INFORMATION JSSA REMARKS

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#### FOOD AND BEVERAGE

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# food and beverage Food service trolley

This food service trolley has been designed for use in hospitals. Manufactured from No. 4 brushed stainless steel, the trolley has a double-panelled construction. Polyurethane insulation is sandwiched between the panels to ensure the food stays warm while it is delivered. The trolley has two sections. One section is heated and the other remains a neutral temperature. The heated section is fitted with nine pairs of runners. Each runner is fitted with a removable stainless steel plate holder. Each plate holder has four cut-outs to accommodate dinner plates. The runners are pressed stainless steel, ensuring a surface that is easily cleaned. This is an important consideration in hospital applications.



LOCATION/ENVIRONMENT SOUTH AFRICA/INDOOR PRODUCT HOT ROLLED STAINLESS STEEL SHEET (1.2 MM) FABRICATION PROCESS SHEET METAL, CUTTING, BENDING, WELDING GRADE 430 SURFACE 2B AND ASTM NO.4 BRUSHED COMPETING MATERIAL GALVANISED CARBON STEEL DATE OF COMPLETION ONGOING MANUFACTURING COMPANY STAINLESS STEEL DESIGNS CC MATERIAL SUPPLIER COLUMBUS STAINLESS SOURCE OF INFORMATION SASSDA REMARKS



### food and beverage Kiosk

This elegant, minimalist and modern kiosk was designed to attract customers while being easy to clean. Due to the high mechanical strength of stainless steel, the thin walls also have load-bearing functions. The kiosk is suitable for both indoor and outdoor use.

LOCATION/ENVIRONMENT SPAIN/OUTDOOR OR INDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS BREAK PRESSING, WELDING GRADE 316L OR 304 SURFACE SHOT BLASTED FINISH COMPETING MATERIAL GALVANISED CARBON STEEL, ALUMINIUM, GLASS, WOOD DATE OF COMPLETION 2005 MANUFACTURING COMPANY SANTA & COLE (WWW.SANTACOLE.COM) MATERIAL SUPPLIER GRUPINOX SOURCE OF INFORMATION EURO INOX, CEDINOX REMARKS







FOOD AND BEVERAGE Train restaurant

A new range of stainless steel restaurant equipment has been designed for high-speed and express trains in Spain. Stainless steel was selected for its ease of cleaning, mechanical resistance and attractiveness.

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LOCATION/ENVIRONMENT SPAIN/INDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS BREAK-PRESSING, WELDING GRADE 304 AND 304 L SURFACE 2B, BA, SCOTCH-BRITE COMPETING MATERIAL PAINTED CARBON STEEL, WOOD DATE OF COMPLETION JANUARY 2006 MANUFACTURING COMPANY KELOX (WWW.KELOX.ES) MATERIAL SUPPLIER ACERINOX SOURCE OF INFORMATION EURO INOX, CEDINOX REMARKS



# FOOD AND BEVERAGE Cooking stand

Traditional cooking stands are made of wood or carbon steel. As wood burns and carbon steel rusts outdoors, more and more proprietors are choosing stainless steel cooking stands. Stainless steel is also easier to clean compared to wood and carbon steel. Proprietors can choose stands made from different grades of stainless, depending on their needs and budget.

LOCATION/ENVIRONMENT TAIWAN, CHINA /OUTDOOR AND INDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS FORMING, WELDING GRADE SUS 304 AND SUS 430 SURFACE 2B COMPETING MATERIAL CARBON STEEL AND WOOD DATE OF COMPLETION 2006 MANUFACTURING COMPANY TUNG LI MACHENICAL MATERIAL SUPPLIER HSIN KUANG STEEL/YUSCO SOURCE OF INFORMATION YUSCO REMARKS THE BLUE PLASTIC MEMBRANE IS APPLIED TO AVOID SCRATCHES. - 59 -





# food and beverage New kitchen concept

An ambitious project to build a pre-fabricated two-zone kitchen was been completed in Maré, New Caledonia, an island in the Pacific Ocean. The kitchen is used to prepare 1,000 meals a day for the children of Maré.

The construction was tested twice in France in 2003. The Maré kitchen was then pre-fabricated in France and shipped 22,000 km in eight, 12 m containers. Altogether it took three months to build the world's most advanced kitchen. The kitchen combines excellent ergonomics for kitchen staff with the hygienic properties of stainless steel.



LOCATION/ENVIRONMENT MARE, NEW CALEDONIA/INDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS WELDING GRADE 304 SURFACE 2B COMPETING MATERIAL NONE DATE OF COMPLETION APRIL 2005 MANUFACTURING COMPANY BOURGEOIS MATERIAL SUPPLIER UGINE & ALZ SOURCE OF INFORMATION EURO INOX, 3BORNES REMARKS



# FOOD AND BEVERAGE Mobile vending/cooking demonstration unit

This mobile cooking unit can be used as a catering station or for cooking demonstrations. The unit is on rollers which make it easy to move about. The unit is a good example of the high quality, innovative and cost-effective properties of stainless steel.

LOCATION/ENVIRONMENT PAARL, SOUTH AFRICA/INDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS SHEET METAL, CUTTING, BENDING, WELDING GRADE 304 AND 430 SURFACE 2B AND ASTM NO. 4 COMPETING MATERIAL COATED CARBON STEEL DATE OF COMPLETION ONGOING MANUFACTURING COMPANY FABRINOX MATERIAL SUPPLIER COLUMBUS STAINLESS SOURCE OF INFORMATION SASSDA REMARKS - 61 -



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#### HOME AND OFFICE APPLIANCES

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<ul> <li>Extendible shelving/bookcase</li> </ul>	70



# HOME AND OFFICE APPLIANCES Umbrella packing box

This stainless steel umbrella box holds plastic sleeves for wet umbrellas. The cover holds the excess water from the umbrella so that it does not drip on the floor or carpet. This is especially important on smooth floors where pedestrians may easily slip on wet floors. Stainless steel was chosen for its excellent visual effect and cleanliness, even on the rainiest days.

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LOCATION/ENVIRONMENT SOUTH KOREA/OUTDOOR AND INDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS BENDING GRADE 304 SURFACE HAIR LINE COMPETING MATERIAL CARBON STEEL DATE OF COMPLETION 2006 MANUFACTURING COMPANY HYUNDAIJINHEUNG MATERIAL SUPPLIER BNG STEEL SOURCE OF INFORMATION KOSA REMARKS



# HOME AND OFFICE APPLIANCES Mono Concave oil lamp

Inspired by butter oil lamps used in Tibetan monasteries, Mono Concave is a modern interpretation of the open oil lamp. The flame appears to hover over the matt polished surface.

LOCATION/ENVIRONMENT GERMANY/INDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS 24-STEP FORMING AND JOINING PROCESS INVOLVING ADHESIVE BONDING GRADE SURFACE MATT POLISHED COMPETING MATERIAL NO COMPARABLE PRODUCT IN OTHER MATERIALS DATE OF COMPLETION 2005 MANUFACTURING COMPANY MONO MATERIAL SUPPLIER SOURCE OF INFORMATION EURO INOX, STAHL-INFORMATIONS-ZENTRUM REMARKS MONO CONCAVE WON SECOND PRIZE IN THE STEEL DESIGN CATEGORY OF THE 2006 GERMAN STEEL INNOVATIONS AWARDS.

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# HOME AND OFFICE APPLIANCES Classified trash container

The stainless steel trash container is designed so that it is easy to separate different types of trash. Stainless steel was chosen because it is sturdier and easier to clean than plastic or aluminium.

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#### LOCATION/ENVIRONMENT TAIWAN, CHINA/OUTDOOR OR INTERIOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS FORMING AND WELDING GRADE SUS 304 SURFACE HAIR LINE (OUTDOOR APPLICATIONS) AND 2B (INDOOR APPLICATIONS) COMPETING MATERIAL ALUMINIUM, PLASTIC, CARBON STEEL, WOOD DATE OF COMPLETION JANUARY 2004 MANUFACTURING COMPANY BEI-KIN CO., LTD. MATERIAL SUPPLIER YUSCO SOURCE OF INFORMATION YUSCO REMARKS MATERIAL SELECTION CAN BE MODIFIED DEPENDING ON THE CUSTOMER'S PREFERENCE OR PURPOSE.



### HOME AND OFFICE APPLIANCES Medical clinic furniture

Medical clinic furniture, while being easy to clean and disinfect, must also be visually pleasant to staff and patients. By using stainless steel, the designers succeeded in bringing together durability, hygienic properties and interior design.

LOCATION/ENVIRONMENT SPAIN/INDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS CUTTING, BENDING AND WELDING GRADE 304 SURFACE BA COMPETING MATERIAL PAINTED CARBON STEEL DATE OF COMPLETION 2006 MANUFACTURING COMPANY EURO MOBILIARIO CLÍNICO (WWW.CLINEQUIP.COM) MATERIAL SUPPLIER GRUPINOX SOURCE OF INFORMATION EURO INOX, CEDINOX REMARKS



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# home and office appliances Kitchen hoods

This new line of kitchen hoods are made from grade 430 stainless steel. This grade enables the company to considerably reduce production costs.

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LOCATION/ENVIRONMENT BRAZIL/INDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET, THICKNESS OF 0.6 MM FABRICATION PROCESS CUTTING, BENDING AND WELDING GRADE AISI 430 SURFACE SATIN FINISHING COMPETING MATERIAL OTHER GRADES OF STAINLESS STEEL AND PAINTED CARBON STEEL DATE OF COMPLETION JUNE 2005 MANUFACTURING COMPANY FALMEC MATERIAL SUPPLIER ACESITA SOURCE OF INFORMATION NÚCLEO INOX REMARKS THE REDUCTION IN PRODUCTION COST HAS MADE IT POSSIBLE FOR FALMEC TO INCREASE DEMAND FOR THIS LINE OF KITCHEN HOODS.



# home and office appliances Refrigerator

Until recently, the use of stainless steel sheets for the outer panels of refrigerators was mostly limited to commercial equipment. The main reason was that the polished finish of stainless steel sheets looked cold to consumers. This did not fit well in domestic kitchens. It was difficult to accommodate different preferences as the finishes could only be supplied in monochrome. New coated stainless steel refrigerator panels have been developed to provide different finishes. Clear, transparent coatings can be applied to moderate the sharp, cold appearance of stainless steel. Elegant touches of the polished surface can also be retained. Colour coatings or printed patterns can be applied to the stainless steel surface, giving consumers a wide variety of finishes to choose from. Antimicrobial agents can also be added to the paint, thereby enhancing the consumer's impression that the refrigerator is hygienic and appropriate for the domestic environment.

LOCATION/ENVIRONMENT JAPAN/INDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS CUTTING AND BENDING GRADE SUS 430 SURFACE ASTM NO. 4 AND COLOUR CLEAR COAT COMPETING MATERIAL COLOUR CARBON STEEL SHEET DATE OF COMPLETION 2001 MANUFACTURING COMPANY SANYO ELECTRIC MATERIAL SUPPLIER NISSHIN STEEL SOURCE OF INFORMATION JSSA REMARKS - 69 -





# HOME AND OFFICE APPLIANCES Extendible shelving/bookcase

Stainless steel offers practical and elegant functionality in this extendable shelving system. The shelves are also easy to assemble.

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LOCATION/ENVIRONMENT ITALY/INDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEETS AND STRIP FABRICATION PROCESS CUTTING AND BENDING GRADE AISI 304 (EN 1.4301) AND AISI 430 (EN 1.4016) SURFACE POLISHED AND BRUSHED COMPETING MATERIAL CARBON STEEL, WOOD, ALUMINIUM DATE OF COMPLETION 2000 MANUFACTURING COMPANY GRAEPEL ITALIANA MATERIAL SUPPLIER SOURCE OF INFORMATION EURO INOX; CENTRO INOX REMARKS

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#### INDUSTRIAL MACHINERY

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<ul> <li>Motor shaft</li> </ul>	80



#### INDUSTRIAL MACHINERY Quick-connect coupler

Conventional couplers are typically machined and welded to the tube. This new quick-connect coupler is produced directly from the tube ends. By exploiting the formability of austenitic stainless steel, this technology achieves material savings of up to 30%. Fabrication time is decreased by one third, while energy input is reduced by up to 80%.

A circular bead on an inner tube accommodates the O-ring. Corresponding beads on the outer and the tube take-up a special stainless-steel spiral, which acts as a fastener. The coupler produces a joint. The joint has proved its water-tightness at pressure up to 100 bar. This well exceeds the nominal pressure of 40 bar.

The maximum deflection of the tube axes is 0.5 degrees. The useful inner diameter of the tube is constricted within the coupler.

The coupler is designed for use both underground and in water.

LOCATION/ENVIRONMENT GERMANY/OUTDOOR PRODUCT STAINLESS STEEL TUBE AND SPRINGS FABRICATION PROCESS DEEP DRAWING PROCESS GRADE 304 SURFACE COMPETING MATERIAL NOT POSSIBLE IN OTHER MATERIALS DATE OF COMPLETION 2005 MANUFACTURING COMPANY BECKERT BRUNNENTECHNIK GMBH MATERIAL SUPPLIER SOURCE OF INFORMATION EURO INOX, STAHL-INFORMATIONS-ZENTRUM REMARKS THE COUPLER RECEIVED A SPECIAL PRIZE FOR SMALL AND MEDIUM-SIZED ENTERPRISES IN THE 2006 GERMAN STEEL INNOVATIONS AWARD.

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### NATO submarine rescue system

A new submarine rescue system has been developed for use by NATO. The system is built from 5 mm grade SAF2205 stainless steel which was selected because of its strength. Weight was an important consideration in material selection as the system is normally flown to the rescue site. Due to the high strength of SAF2205, thinner gauges could be used, making the end product lighter. The 100 m<sup>3</sup> hyperbaric complex consists of five connected chambers. Each chamber can be isolated from the others independently. Up to 72 people can be accommodated in the system. The system has been developed to the relevant industry standards. Hydro tests were run on the system and all were completed successfully.

LOCATION/ENVIRONMENT SOUTH AFRICA/OUTDOOR PRODUCT HOT ROLLED STAINLESS STEEL PLATE, 5 MM FABRICATION PROCESS WELDING GRADE SAF 2205 DUPLEX STAINLESS STEEL SURFACE ASTM 1 COMPETING MATERIAL DATE OF COMPLETION APRIL 2006 MANUFACTURING COMPANY H G MOLENAAR MATERIAL SUPPLIER IMPORTED FROM SWEDEN SOURCE OF INFORMATION SASSDA REMARKS - 75 -





## Evaporators for multi-effect distillation

The dual-duplex concept combines the excellent properties of different duplex stainless steel grades into an optimal construction. In this example, the more corrosion resistant grade 2205 is exposed to the hostile conditions. Grade 2304 is used where the environment is less corrosive. The benefits of using duplex include improved corrosion resistance and higher strength, compared to conventional austenitic stainless steels. Duplex chambers can be built with thinner plates, resulting in less material, less bevelling and welding, easier handling and lower environmental impact. By using the dual-duplex concept, considerable cost savings are possible.

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LOCATION/ENVIRONMENT SWEDEN/OUTDOOR PRODUCT HOT ROLLED STAINLESS STEEL PLATES FABRICATION PROCESS WELDING GRADE 2304 AND 2205 SURFACE 1D COMPETING MATERIAL SOLID 316L DATE OF COMPLETION STILL UNDER CONSTRUCTION MANUFACTURING COMPANY SIDEM MATERIAL SUPPLIER OUTOKUMPU AND OTHERS SOURCE OF INFORMATION EURO INOX REMARKS THE IMAGE SHOWS HIDD III, THE WORLD'S LARGEST MULTIPLE-EFFECT DISTILLATION PLANT WHICH IS UNDER CONSTRUCTION.



#### INDUSTRIAL MACHINERY Storage tank for medicine

Stainless steel is extensively used to meet the cleanliness requirements of the pharmaceutical industry. Stainless steel protects the drugs from the effects of corrosion that may be found in other materials.

LOCATION/ENVIRONMENT USA/INDOOR PRODUCT HOT ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS WELDING GRADE SUS 304L (18CR-10NI-LC) SURFACE ASTM 1 COMPETING MATERIAL CARBON STEEL DATE OF COMPLETION MAY 2006 MANUFACTURING COMPANY NINGBO LEHUI FOOD MACHINERY CO.,LTD MATERIAL SUPPLIER BAOSHAN IRON AND STEEL SOURCE OF INFORMATION BAOSHAN IRON AND STEEL REMARKS THE IMAGE ABOVE IS OF ONE OF THE MEDICAL TANKS USED BY GENENCOR INTERNATIONAL (USA). - 77 -





### Ferritic stainless steel water tank

Ferritic stainless steel has been used to build this water tank in China. Stainless steel was chosen as the tank needed to be located near the sea. It provides an aesthetic finish and long-term durability.

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LOCATION/ENVIRONMENT CHINA/OUTDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS PUNCHING AND WELDING GRADE 444 (18CR-2MO) SURFACE 2B COMPETING MATERIAL CARBON STEEL OR CONCRETE DATE OF COMPLETION DECEMBER 2006 MANUFACTURING COMPANY SHANGHAI TONGHUA STAINLESS STEEL PRESSURE VESSEL FACTORY MATERIAL SUPPLIER BAOSHAN IRON AND STEEL SOURCE OF INFORMATION BAOSHAN IRON AND STEEL REMARKS THIS IS ONE OF THE LARGEST COMBINATION WATER TANKS IN CHINA.

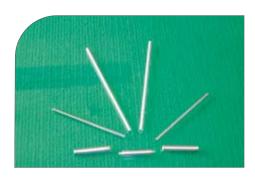


### INDUSTRIAL MACHINERY

The goal of this project was to develop a lighter, leak-proof and maintenance-friendly hood for an LMD filter. The result is a modular, sandwich-structured hood. Laser welding and traditional sheet metal work is used to manufacture the hood.

LOCATION/ENVIRONMENT FINLAND/INDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS LASER WELDING, TRADITIONAL SHEET METAL WORK GRADE EN1.4301 SURFACE 2B 2J COMPETING MATERIAL DATE OF COMPLETION 2003 MANUFACTURING COMPANY HIGH METAL PRODUCTION MATERIAL SUPPLIER OUTOKUMPU STAINLESS AND RUUKKI SOURCE OF INFORMATION EURO INOX, OUTOKUMPU TORNIO WORKS REMARKS THIS PRODUCT WON THE PLOOTU FENNICA AWARD IN 2006. THE PHOTOGRAPH WAS TAKEN BY ANDRITZ. - 79 -





#### INDUSTRIAL MACHINERY Motor shaft

Stainless steel is extensively used for these motor shafts. The motor shafts are designed to work at high temperatures. Stainless steel was selected instead of carbon steel because of its anti-corrosion properties and durability.

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LOCATION/ENVIRONMENT CHINA/INDOOR PRODUCT STAINLESS STEEL BAR FABRICATION PROCESS DRAWING AND POLISHING GRADE 2CR13 SURFACE POLISHING COMPETING MATERIAL CARBON STEEL DATE OF COMPLETION JUNE 2005 MANUFACTURING COMPANY NINGBO PRECISE AND MINISIZE SHAFT PLANT MATERIAL SUPPLIER TAIYUAN IRON AND STEEL (GROUP) CO. (TISCO) SOURCE OF INFORMATION TISCO REMARKS

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## Railway station seats

About 30 sets of stainless steel seats have been installed in the Bangalore City railway station. Each set contains four seats. The seats have a honeycomb finish. Perforations in the seats facilitate air circulation. Each set of seats uses about 35 kg of stainless steel.

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LOCATION/ENVIRONMENT BANGALORE, INDIA/INDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET, WELDED TUBE FABRICATION PROCESS WELDING GRADE 304 SURFACE HONEYCOMB FINISH COMPETING MATERIAL CARBON STEEL DATE OF COMPLETION JULY 2006 MANUFACTURING COMPANY VELAAR ENGINEERING WORKS MATERIAL SUPPLIER SALEM STEEL PLANT, SAIL SOURCE OF INFORMATION ISSDA REMARKS



#### TRANSPORT Timber truck and trailer

These timber truck structures are made from temper-rolled stainless steel. They are easy to maintain, strong and provide optimal performance. The banks are made of stainless steel material in strength class +C850 (Rm > 850 MPa). The polished, corrugated safety wall is in the strength class +C1000 (Rm > 1000 MPa).

LOCATION/ENVIRONMENT FINLAND/OUTDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET (HIGH STRENGTH) FABRICATION PROCESS LASER CUTTING AND ARC WELDING GRADE EN 1.4318 2H +C850 AND +C1000 SURFACE COLD ROLLED 2H COMPETING MATERIAL ULTRA HIGH STRENGTH STEEL, ALUMINIUM ALLOYS DATE OF COMPLETION 2006 MANUFACTURING COMPANY ALUKARIKKA MATERIAL SUPPLIER OUTOKUMPU TORNIO WORKS SOURCE OF INFORMATION EURO INOX REMARKS - 85 -





#### TRANSPORT Transwerk 10m5 (Gomod) train

The exterior bodywork of this train is made from corrosion-resistant 3Cr12. This grade can easily be painted in the client's choice of colour. Approximately six tonnes of 3Cr12 is used to build the body shell of each vehicle. The grade was selected because it is a corrosion-resistant material that is easily painted. The product fully justifies its 30-year guarantee.

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 LOCATION/ENVIRONMENT SOUTH AFRICA/OUTDOOR

 PRODUCT STAINLESS STEEL TUBE AND SHEET

 FABRICATION PROCESS WELDING

 GRADE 3CR12

 SURFACE 2B

 COMPETING MATERIAL CARBON STEEL

 DATE OF COMPLETION OCTOBER 2005

 MANUFACTURING COMPANY TRANSWERK

 MATERIAL SUPPLIER COLUMBUS STAINLESS

 SOURCE OF INFORMATION SASSDA

 REMARKS STAINLESS STEEL PANELS WERE USED IN THE PAST. ALTHOUGH THE STAINLESS STEEL WAS CORROSION RESISTANT, IT

 SHOWED DENTS EASILY AND WAS DIFFICULT TO KEEP SHINY AND BLEMISH-FREE.



#### TRANSPORT Ferritic rail wagons

Many carbon steel rail-wagons in China are deteriorating and corroding after more than 20 years of service. Stainless steel is now being used to build rail wagons with a capacity of more than 80 tonnes of freight. The new wagons are designed to have a service life much longer than 20 years.

LOCATION/ENVIRONMENT CHINA/OUTDOOR PRODUCT HOT ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS WELDING GRADE TCS345 (12CR-0.5NI) SURFACE ASTM 1 COMPETING MATERIAL CARBON STEEL DATE OF COMPLETION MARCH 2005 MANUFACTURING COMPANY CSR ZHUZHOU ROLLING STOCK WORKS MATERIAL SUPPLIER BAOSHAN IRON AND STEEL SOURCE OF INFORMATION BAOSHAN IRON AND STEEL REMARKS



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#### TRANSPORT Subway cars

New subway cars were required for Beijing's No 5 subway line. Stainless steel was chosen for the new cars because carbon steel was too heavy. Aluminium was also considered. However, its fire resistance properties were inadequate for this application. Stainless steel provided an ideal solution because of its light weight and fire resistance. Stainless steel is also easy to keep clean and looks modern and inviting.

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LOCATION/ENVIRONMENT BEIJING, CHINA/OUTDOOR PRODUCT HOT ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS WELDING GRADE SUS 301L (17CR-7NI-LC) SURFACE 2B COMPETING MATERIAL CARBON STEEL OR ALUMINIUM ALLOY DATE OF COMPLETION AUGUST 2006 MANUFACTURING COMPANY CHANGCHUN RAILWAY VEHICLE MATERIAL SUPPLIER BAOSHAN IRON AND STEEL SOURCE OF INFORMATION BAOSHAN IRON AND STEEL REMARKS



## Refrigerated containers

Refrigerated containers are used for goods that need to be transported at a constant temperature, either above or below freezing point. Stainless refrigerated containers have the advantages of high hardness, ease of cleaning and excellent corrosion resistance. During the life of the container, frequent maintenance is unnecessary.

LOCATION/ENVIRONMENT CHINA/OUTDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS MOULDING GRADE 409L, 304 SURFACE 2B COMPETING MATERIAL CARBON STEEL OR ALUMINIUM ALLOY DATE OF COMPLETION 2005 MANUFACTURING COMPANY SCRC MATERIAL SUPPLIER ZPSS SOURCE OF INFORMATION ZPSS REMARKS - 89 -





#### TRANSPORT Stainless steel boxcar

To meet the requirements of China's railroad industry, TISCO has developed a new kind of ferritic stainless steel named TCS. The material is being used to build rail boxcars to transport freight. TCS is an environmentally-friendly and economical material. The material meets the customer's requirements for high strength, low cost, light deadweight, corrosion resistance and long life.

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LOCATION/ENVIRONMENT CHINA/OUTDOOR PRODUCT HOT ROLLED STAINLESS STEEL SHEET FABRICATION PROCESS WELDING GRADE TCS (12CR-NI) SURFACE ASTM 1 COMPETING MATERIAL 450NOR1, 09CUPCR-NI-A DATE OF COMPLETION DECEMBER 2005 MANUFACTURING COMPANY QIQI HAER VEHICLE FACTORY MATERIAL SUPPLIER TAIYUAN IRON AND STEEL (GROUP) CO. (TISCO) SOURCE OF INFORMATION TISCO REMARKS



#### TRANSPORT Fishing boat

The choice of stainless steel for the plating and the structural strengthening elements was driven by the need for greater resistance and durability. Stainless steel also offered easier maintenance and, above all, a lighter product. Inside the boat the galley area and wash-basin are made of stainless steel. This boat is safe, comfortable and practical.

LOCATION/ENVIRONMENT ITALY/OUTDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET, TUBES, FULL RODS AND SCREWS IN AUSTENITIC MOLYBDENUM EN 1.4401 (AISI 316) STAINLESS STEEL FABRICATION PROCESS CUTTING, WELDING GRADE AISI 304 (EN 1.4301) SURFACE THE SURFACES WERE SAND-BLASTED TO ASSIST THE APPLICATION OF THE EPOXY PAINTS COMPETING MATERIAL CARBON STEEL, WOOD DATE OF COMPLETION JANUARY 2006 MANUFACTURING COMPANY CARPENTINOX (WWW.CARPENTINOX.IT) MATERIAL SUPPLIER SOURCE OF INFORMATION EURO INOX, CENTRO INOX REMARKS - 91 -





#### TRANSPORT Motorcycle

The Husqvarna STR 650 CRC prototype motorcycle was unveiled at the 2006 Milan International Motorcycle Exhibition (EICMA 2006). The motorcycle frame is made of stainless steel and aluminium.

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LOCATION/ENVIRONMENT ITALY/OUTDOORS PRODUCT WELDED AND SEAMLESS TUBES, BARS, COLD ROLLED STAINLESS STEEL SHEETS AND STRIP FABRICATION PROCESS CUTTING, WELDING, TURNING, DRILLING GRADE AISI 304 (EN 1.4301) SURFACE BRUSHED COMPETING MATERIAL ALUMINIUM AND HIGH STRENGTH STEEL DATE OF COMPLETION NOVEMBER 2006 MANUFACTURING COMPANY CRC CENTRO MATERIAL SUPPLIER MARCEGAGLIA DIV. INOX, MANNESMANN DMV STAINLESS ITALIA, THYSSENKRUPP ACCIAI SPECIALI TERNI, ACCIAIERIE VALBRUNA SOURCE OF INFORMATION EURO INOX, CENTRO INOX REMARKS CENTRO INOX HAS BEEN CLOSELY INVOLVED IN THE CREATION OF THIS MOTORCYCLE. THEY PROVIDED VALUABLE STAINLESS STEEL KNOW-HOW TO THE TEAM.



#### TRANSPORT Train carriage fittings

Mumbai's MRVC suburban trains will be tastefully furnished with stainless steel interiors. The Integral Coach Factory (ICF), a production unit of Indian Railways, has rolled out a prototype of the carriage. Approximately two tonnes of stainless steel is used in each carriage.

Stainless steel has been used for the pipes and double ferrule-type fittings for the brakes. It has also been used for roof panelling, seat fames, handholds, luggage racks, fans, partitions, doorway grab poles, protective wire window screens and rainwater gutters.

LOCATION/ENVIRONMENT MUMBAI, INDIA/OUTDOOR AND INDOOR PRODUCT WELDED TUBES, COLD ROLLED STAINLESS STEEL SHEETS, WIRE FABRICATION PROCESS PIPES WITH DOUBLE FERRULE FITTINGS GRADE SS 304 SURFACE BUFFED COMPETING MATERIAL CARBON STEEL DATE OF COMPLETION 2006 MANUFACTURING COMPANY INTEGRAL COACH FACTORY (ICF) MATERIAL SUPPLIER RATNAMANI METALS AND TUBES SOURCE OF INFORMATION ISSDA

**REMARKS** PHOTOGRAPH COURTESY OF ICF

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#### TRANSPORT Hydraulic braking system

Stainless steel has been used for part of the hydraulic braking system in long-distance passenger carriages. Grade 304 was used. Indian Railways plans to fit all suburban and main-line carriages with this stainless steel braking system.

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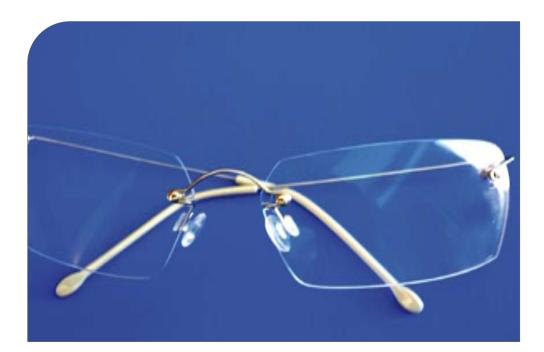


LOCATION/ENVIRONMENT INDIA/OUTDOOR PRODUCT STAINLESS STEEL WELDED TUBE FABRICATION PROCESS PIPES WITH DOUBLE FERRULE FITTINGS GRADE SS 304 SURFACE 2B COMPETING MATERIAL CARBON STEEL DATE OF COMPLETION 2006 MANUFACTURING COMPANY INTEGRAL COACH FACTORY (ICF) MATERIAL SUPPLIER RATNAMANI METALS AND TUBES SOURCE OF INFORMATION ISSDA REMARKS

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#### отнекя Eyeglass frames

Nelson Martins de Almeida Netto has designed eyeglasses with a frame made of stainless steel wire. The stainless steel wire offers superior resistance to tension, torsion and bending than its main competing material, titanium. The stainless steel frame is also lighter and cheaper to produce than similar titanium frames.

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LOCATION/ENVIRONMENT BRAZIL/OUTDOOR PRODUCT STAINLESS STEEL WIRE (Ø 0.90 MM, UTS 1700/1900 MPA) FABRICATION PROCESS BENDING GRADE AISI 302 SURFACE BA COMPETING MATERIAL TITANIUM, ALUMINIUM AND GOLD DATE OF COMPLETION JANUARY 2006 MANUFACTURING COMPANY DESIGNER: NELSON MARTINS DE ALMEIDA NETTO MATERIAL SUPPLIER MORELLI ORTODONTIA SOURCE OF INFORMATION NÚCLEO INOX REMARKS



#### отнекя Training equipment

Stainless steel is the best material for outdoor training equipment because of its corrosion resistance and aesthetic qualities. This stainless steel exercise equipment was developed by the KOSA Stainless Steel Club.

LOCATION/ENVIRONMENT SOUTH KOREA/OUTDOOR PRODUCT STAINLESS STEEL WELDED PIPE FABRICATION PROCESS WELDING GRADE STS304 SURFACE POLISHED COMPETING MATERIAL CARBON STEEL DATE OF COMPLETION NOVEMBER 2006 MANUFACTURING COMPANY BSPOLS COMPANY MATERIAL SUPPLIER POSCO SOURCE OF INFORMATION KOSA REMARKS - 99 -





#### отнекя Safety footwear

Temper-rolled stainless steel grade 201 (EN1.4372) is being used to manufacture penetrationresistant metallic inserts for the safety footwear industry. Grade 201 is being used as alternative to grade 301 (EN1.4310).

The use of the high molybdenum grade 201 provides comparable mechanical, penetration and corrosion-resistance compared to the higher-nickel grade 301 alternative. Grade 201, with approximately 3% lower nickel, provides a cost advantage compared to the standard 301 grade which has traditionally been used by European manufacturers.

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LOCATION/ENVIRONMENT SWEDEN/INDOOR PRODUCT COLD ROLLED STAINLESS STEEL SHEET (TEMPERED 0.43 - 0.48 MM) FABRICATION PROCESS BLANKING, FORMING GRADE 201 (EN1.4372) SURFACE 2H (IN WORK HARDENED CONDITION THROUGH TEMPER ROLLING) COMPETING MATERIAL 301 (EN1.4310) DATE OF COMPLETION SINCE 2004 MANUFACTURING COMPANY VARIOUS MATERIAL SUPPLIER OUTOKUMPU AND OTHERS SOURCE OF INFORMATION EURO INOX REMARKS

#### MORE INFORMATION

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