A new submarine rescue system has been developed for use by NATO. The system is built from 5 mm grade SAF2205 stainless steel which was selected because of its strength. Weight was an important consideration in material selection as the system is normally flown to the rescue site. Due to the high strength of SAF2205, thinner gauges could be used, making the end product lighter. The 100 m³ hyperbaric complex consists of five connected chambers. Each chamber can be isolated from the others independently. Up to 72 people can be accommodated in the system. The system has been developed to the relevant industry standards. Hydro tests were run on the system and all were completed successfully.